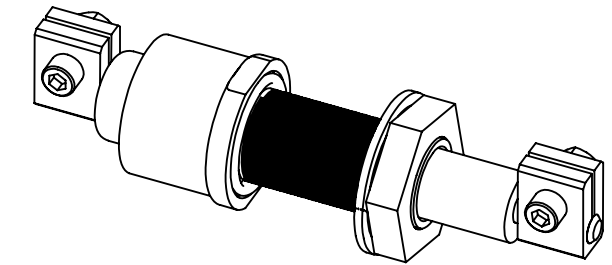
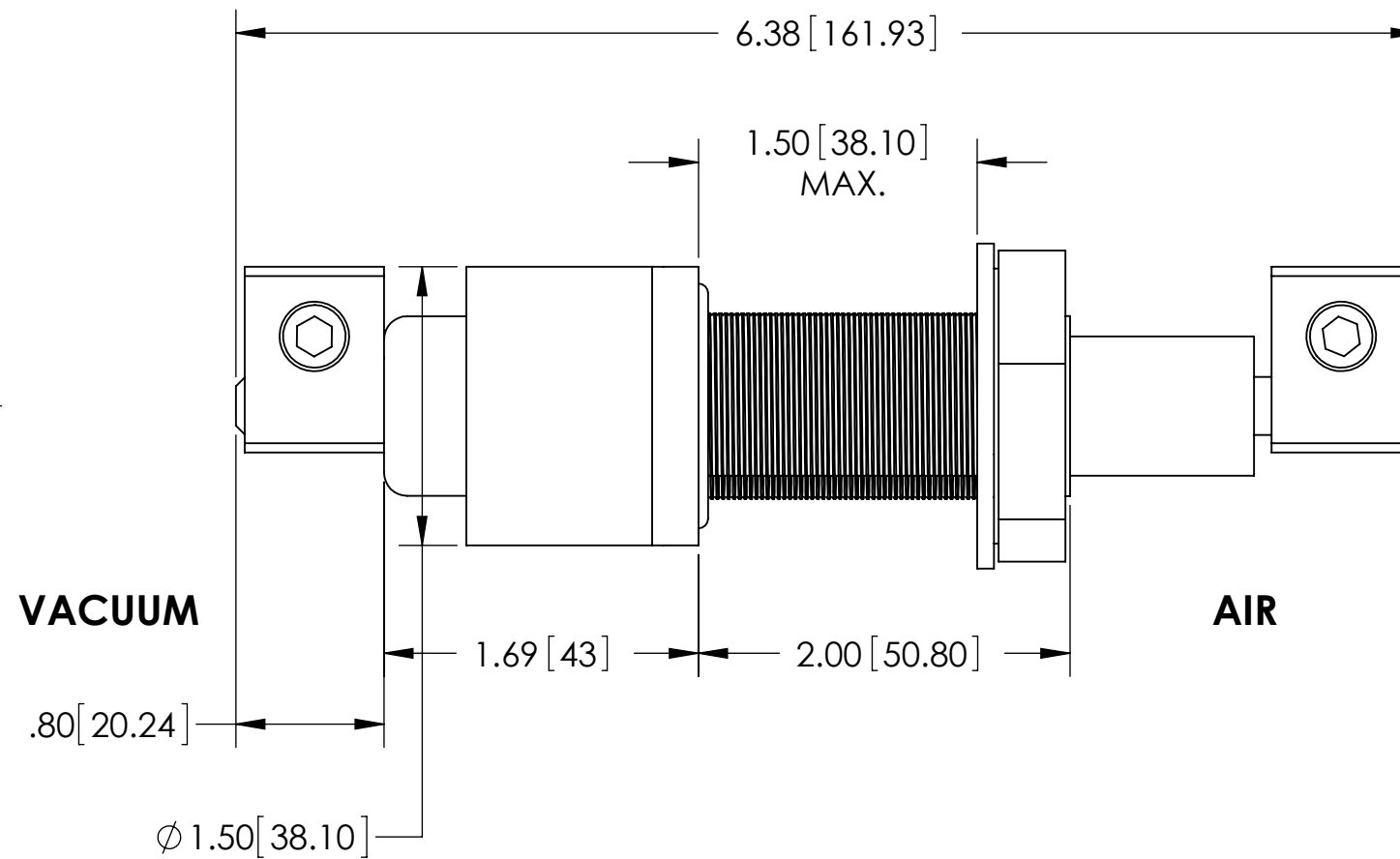
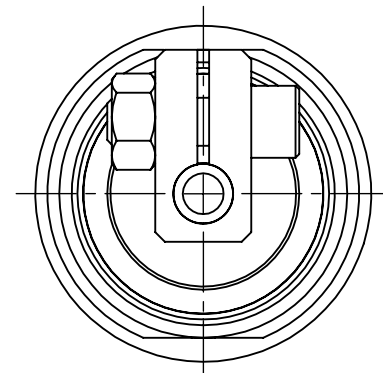


# **TELEMARK** Feedthroughs

The current version of this drawing pdf can be found at  
<https://telemark.com/e-beam-accessories/feedthroughs/>

| Drawing                       | Rev | Part No.   | Description                                   | Page |
|-------------------------------|-----|------------|---|------|
| <b>Bolt Feedthroughs</b>      |     |            |   |      |
| R275-0111                     | A1  | 275-0001-1 | HV Feedthru, 1"                               | 2    |
|                               |     | 275-0001-2 | HV Feedthru, 1.25"                            |      |
| R275-0109                     | B   | 275-0002-1 | Rotary 1/4" Feedthru, 1"                      | 3    |
|                               |     | 275-0002-2 | Rotary 1/4" Feedthru, 1.25"                   |      |
|                               |     | 275-0002-6 | Rotary 3/8" Feedthru, 1.25"                   |      |
| R275-0120                     | A1  | 275-0012-1 | Feedthru, Rotary, Magnetic Seal, 1"           | 4    |
| R275-0108                     | A1  | 275-0006-1 | Rt. Angle Rotatry 1/4" Feedthru, 1"           | 5    |
|                               |     | 275-0006-2 | Rt. Angle Rotatry 1/4" Feedthru, 1.25"        |      |
|                               |     | 275-0016-1 | Right Angle Rotary 1/4" Ft, Magnetic Seal, 1" |      |
| R275-0131                     | A   | 275-0006-6 | Rt. Angle Rotatry 3/8" Feedthru, 1"           | 6    |
| R275-0110                     | B   | 275-0003-1 | Water Feedthru Assembly, 1"                   | 7    |
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| R275-0126                     | A   | 275-0004-1 | 1/2" Water Feedthru Assy., 1"                 | 8    |
|                               |     | 275-0004-2 | 1/2" Water Feedthru Assy., 1.25"              |      |
| R275-0112                     | A2  | 275-0008-1 | 8 Pin Instrument Feedthru, Octal, 1"          | 9    |
|                               |     | 275-0008-2 | 8 Pin Instrument Feedthru, Octal, 1.25"       |      |
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| R275-0117                     | A1  | 275-0001-3 | HV Feedthru, CFF                              | 10   |
| R275-0122                     | A1  | 275-0019-1 | Dual Pass HV feethru, CFF (8AWG)              | 11   |
|                               |     | 275-0019-2 | Dual Pass HV Feedthru, CFF (10 AWG)           |      |
| R275-0124                     | A   | 275-0002-3 | Rotary 1/4 Feedthru, CFF                      | 12   |
| R275-0125                     | A   | 275-0012-3 | Feedthru, Rotary, Magnetic Seal, CFF          | 13   |
| R275-0114                     | A1  | 275-0003-4 | Water Feedthru Assy. 2-3/4 CFF                | 14   |
| R275-0127                     | A   | 275-0014-1 | 4 Pin Instrument Feedthru, CFF                | 15   |
| R275-0115                     |     | 275-0008-3 | 8 Pin Instrument Feedthru, Octal, CFF         | 16   |
| <b>HV Cover Assemblies</b>    |     |            |   |      |
| R275-0113                     | B   | 275-0210-3 | HV Cover Assembly, 1"                         | 17   |
|                               |     | 275-0210-4 | HV Cover Assembly, 1.25"                      |      |
|                               |     | 275-0211-2 | HV Cover Assembly, CFF                        |      |
|                               |     | 275-0212-2 | HV Cover Assembly, CFF, 2 Pass                |      |

| ECN | ZONE | REV | DESCRIPTION       | BY   | DATE      |
|-----|------|-----|-------------------|------|-----------|
|     |      | A   | REFERENCE RELEASE | D.LY | 2/13/2006 |
|     |      | A1  | UPDATE            | PWF  | 11/1/2012 |



ISOMETRIC VIEW

VACUUM

AIR

12,000 VOLT, 70 AMP  
OFHC COPPER CONDUCTOR  
FARADAY CUP/ COATING SHIELDING

| Part Number | Through hole |       |
|-------------|--------------|-------|
| 275-0001-1  | 1.00 inch    | 25 mm |
| 275-0001-2  | 1.25 inch    | 32 mm |

INCH [mm]

|   |   |                        |
|---|---|------------------------|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES | DWG BY <b>D. LY</b> DATE <b>2/13/06</b> | MATERIAL:              |
| INCHES [mm]                                     | CHECK BY DATE                           | FINISH:                |
| .X +/- .03 [0.762]                              | PROJ ENG DATE                           | THIRD ANGLE PROJECTION |
| .XX +/- 0.01 [0.254]                            | MFG ENG DATE                            |                        |
| .XXX +/- 0.005 [0.127]                          | DO NOT SCALE DRAWING                    |                        |
| ANGLES +/- .5°                                  | FILE NUMBER - R275-0111                 |                        |
| SURF FINISH 63 RMS                              | INITIAL PROJECT - E-GUN                 |                        |

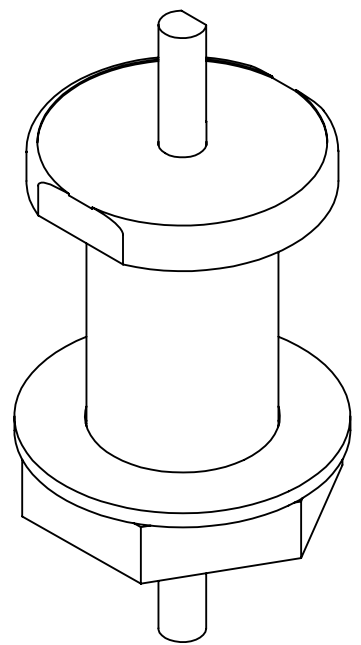
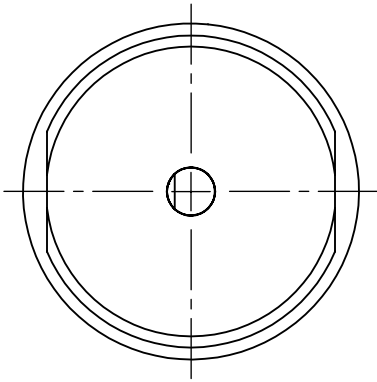
**TELEMARK** telemark.com

**HIGH VOLTAGE FEEDTHRU**

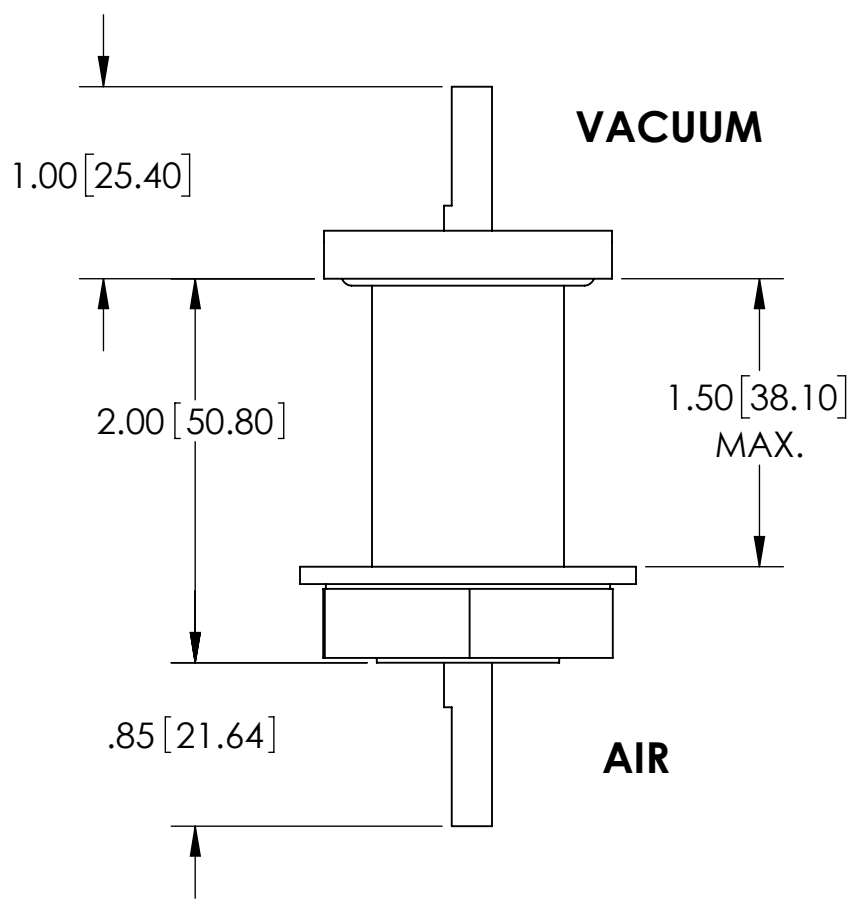
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|          |              |                  |           |
|----------|--------------|------------------|-----------|
| <b>B</b> | SCALE 1:1    | DWG NO.          | REV       |
|          | SHEET 1 of 1 | <b>R275-0111</b> | <b>A1</b> |

| ECN | ZONE | REV | DESCRIPTION           | BY    | DATE      |
|-----|------|-----|-----------------------|-------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D. LY | 2/9/2006  |
|     |      | A1  | UPDATE                | PWF   | 11/1/2012 |
|     |      | B   | ADD 275-0002-7        | PWF   | 7/16/2019 |



ISOMETRIC VIEW



INCH [mm]

| Part Number | Shaft | Through hole |       |
|-------------|-------|--------------|-------|
| 275-0002-1  | 1/4"  | 1.00 inch    | 25 mm |
| 275-0002-2  | 1/4"  | 1.25 inch    | 32 mm |
| 275-0002-7  | 3/8"  | 1.00 inch    | 25 mm |
| 275-0002-6  | 3/8"  | 1.25 inch    | 32 mm |

|                            |         |
|----------------------------|---------|
| UNLESS OTHERWISE SPECIFIED |         |
| GLOBAL TOLERANCES          |         |
| INCHES                     | [mm]    |
| .X +/- .03                 | [0.762] |
| .XX +/- 0.01               | [0.254] |
| .XXX +/- 0.005             | [0.127] |
| ANGLES +/- .5°             |         |
| SURF FINISH 63 RMS         |         |

|                      |             |      |         |
|----------------------|-------------|------|---------|
| DWG BY               | D. LY       | DATE | 2/13/06 |
| CHECK BY             |             | DATE |         |
| PROJ ENG             |             | DATE |         |
| MFG ENG              |             | DATE |         |
| DO NOT SCALE DRAWING |             |      |         |
| FILE NUMBER          | - R275-0109 |      |         |
| INITIAL PROJECT      | - E-GUN     |      |         |

|                        |  |
|------------------------|--|
| MATERIAL:              |  |
| FINISH:                |  |
| THIRD ANGLE PROJECTION |  |

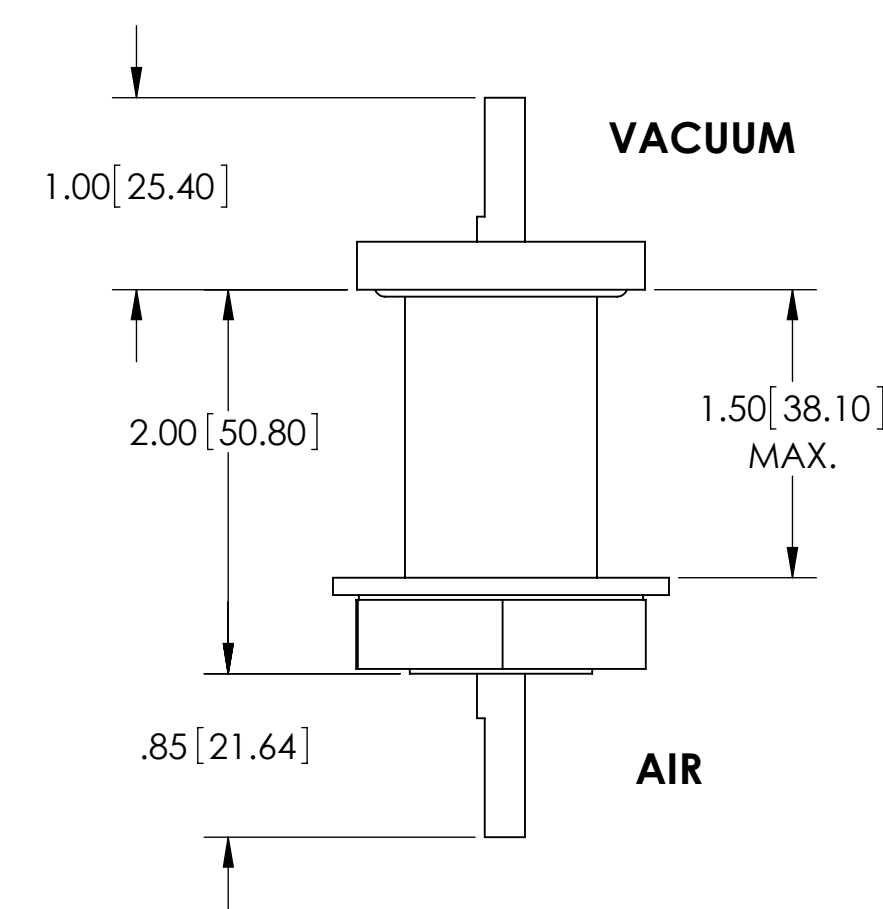
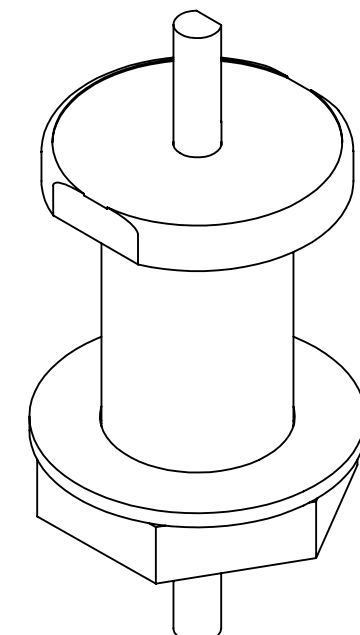
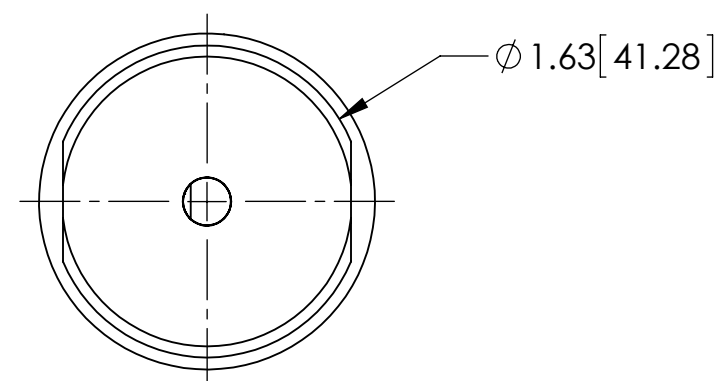


**ROTARY 1/4" FEEDTHRU**

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|          |       |        |         |                  |     |          |
|----------|-------|--------|---------|------------------|-----|----------|
| <b>B</b> | SCALE | 1:1    | DWG NO. | <b>R275-0109</b> | REV | <b>B</b> |
|          | SHEET | 1 of 1 |         |                  |     |          |

| ECN | ZONE | REV | DESCRIPTION           | BY    | DATE      |
|-----|------|-----|-----------------------|-------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D. LY | 2/9/2006  |
|     |      | A1  | UPDATE                | PWF   | 11/1/2012 |



ISOMETRIC VIEW

INCH [mm]

| Part Number | Shaft | Through hole |       |
|-------------|-------|--------------|-------|
| 275-0012-1  | 1/4"  | 1.00 inch    | 25 mm |

| UNLESS OTHERWISE SPECIFIED GLOBAL TOLERANCES |         |
|--|---------|
| INCHES                                       | [mm]    |
| .X +/- .03                                   | [0.762] |
| .XX +/- 0.01                                 | [0.254] |
| .XXX +/- 0.005                               | [0.127] |
| ANGLES +/- .5°                               |         |
| SURF FINISH 63 RMS                           |         |

|                         |                     |
|-------------------------|---------------------|
| DWG BY <b>D. LY</b>     | DATE <b>2/13/06</b> |
| CHECK BY                | DATE                |
| PROJ ENG                | DATE                |
| MFG ENG                 | DATE                |
| DO NOT SCALE DRAWING    |                     |
| FILE NUMBER - R275-0109 |                     |
| INITIAL PROJECT - E-GUN |                     |

|                        |
|------------------------|
| MATERIAL:              |
| FINISH:                |
| THIRD ANGLE PROJECTION |

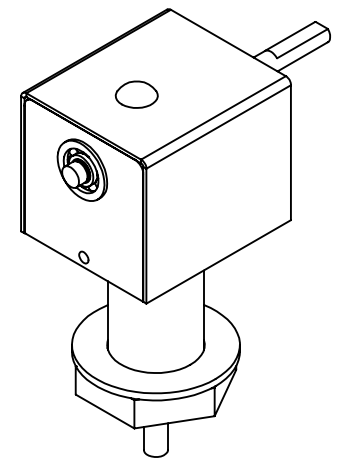
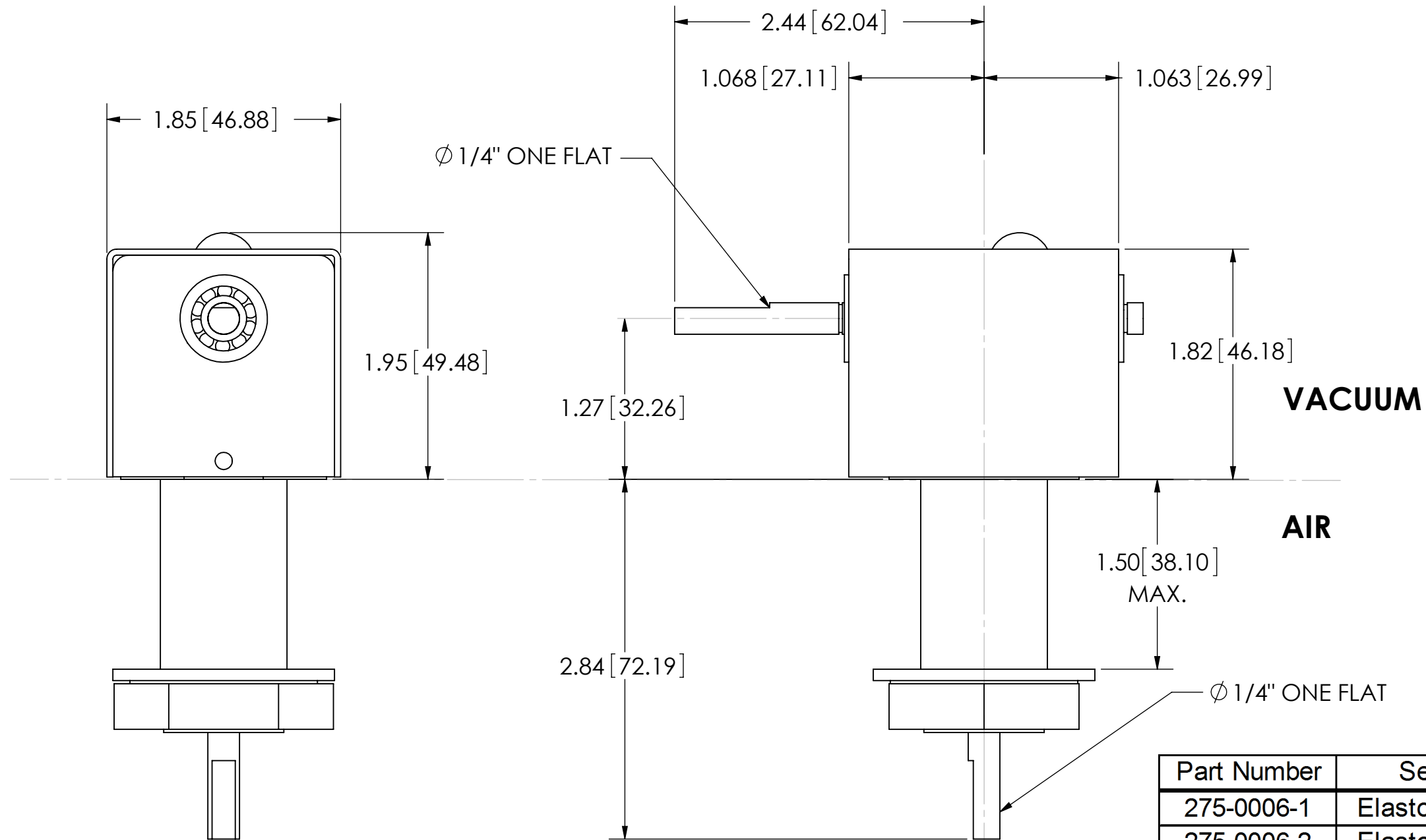
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**MAGNETIC FUIDL SEAL FEEDTHRU**

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|          |              |                          |               |
|----------|--------------|--------------------------|---------------|
| <b>B</b> | SCALE 1:1    | DWG NO. <b>R275-0120</b> | REV <b>A1</b> |
|          | SHEET 1 of 1 |                          |               |

| ECN | ZONE | REV | DESCRIPTION       | BY   | DATE      |
|-----|------|-----|-------------------|------|-----------|
|     |      | A   | REFERENCE RELEASE | D.LY | 2/6/2006  |
|     |      | A1  | UPDATE            | PWF  | 11/1/2012 |



| Part Number | Seal           | Through hole |       |
|-------------|----------------|--------------|-------|
| 275-0006-1  | Elastomeric    | 1.00 inch    | 25 mm |
| 275-0006-2  | Elastomeric    | 1.25 inch    | 32 mm |
| 275-0016-1  | Magnetic Fulid | 1.00 inch    | 25 mm |

INCH [mm]

| UNLESS OTHERWISE SPECIFIED |                   |
|----------------------------|-------------------|
| GLOBAL TOLERANCES          |                   |
|                            | INCHES [mm]       |
| .X                         | +/- .03 [0.762]   |
| .XX                        | +/- 0.01 [0.254]  |
| .XXX                       | +/- 0.005 [0.127] |
| ANGLES +/- .5°             |                   |
| SURF FINISH 63 RMS         |                   |

|                      |             |      |        |
|----------------------|-------------|------|--------|
| DWG BY               | D. LY       | DATE | 2/6/06 |
| CHECK BY             |             | DATE |        |
| PROJ ENG             |             | DATE |        |
| MFG ENG              |             | DATE |        |
| DO NOT SCALE DRAWING |             |      |        |
| FILE NUMBER          | - R275-0108 |      |        |
| INITIAL PROJECT      | -           |      |        |

|                        |   |
|------------------------|---|
| MATERIAL:              | - |
| FINISH:                |   |
| THIRD ANGLE PROJECTION |   |

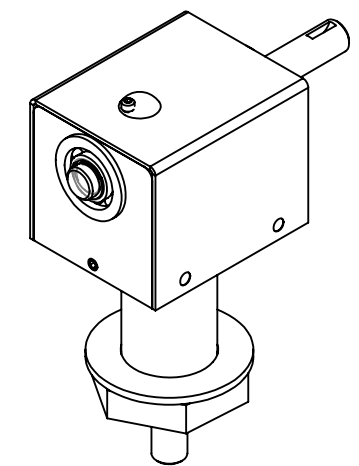
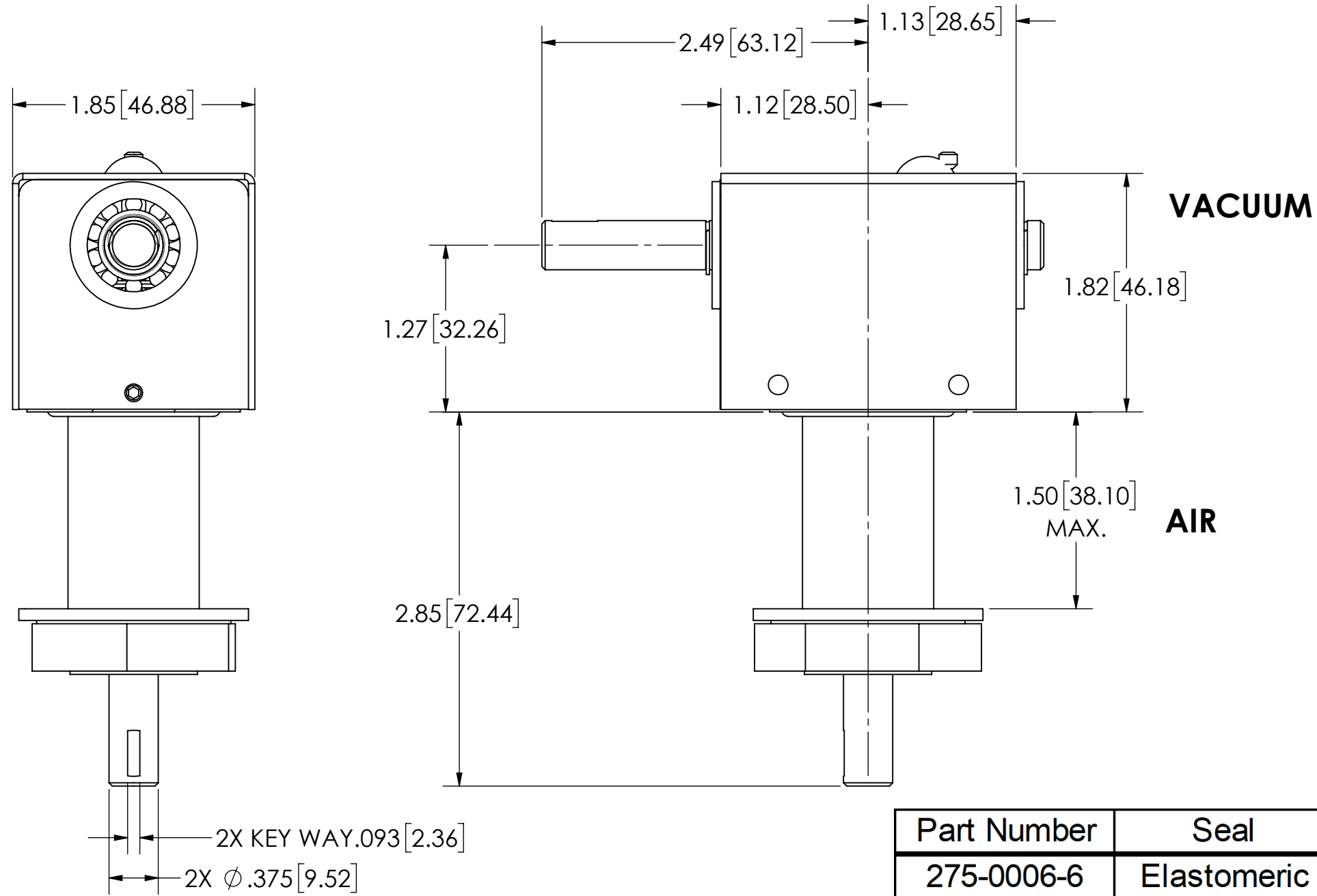
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**RIGHT ANGLE FEEDTHRU**

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|          |       |        |         |           |     |    |
|----------|-------|--------|---------|-----------|-----|----|
| <b>B</b> | SCALE | 1:2    | DWG NO. | R275-0108 | REV | A1 |
|          | SHEET | 1 of 1 |         |           |     |    |

| ECN | ZONE | REV | DESCRIPTION       | BY  | DATE      |
|-----|------|-----|-------------------|-----|-----------|
|     |      | A   | REFERENCE RELEASE | PWF | 7/16/2019 |
|     |      |     |                   |     |           |



| Part Number | Seal        | Through hole |       |
|-------------|-------------|--------------|-------|
| 275-0006-6  | Elastomeric | 1.00 inch    | 25 mm |

INCH [mm]

| UNLESS OTHERWISE SPECIFIED GLOBAL TOLERANCES |         |
|--|---------|
| INCHES                                       | [mm]    |
| .X +/- .03                                   | [0.762] |
| .XX +/- 0.01                                 | [0.254] |
| .XXX +/- 0.005                               | [0.127] |
| ANGLES +/- .5°                               |         |
| SURF FINISH 63 RMS                           |         |

|                      |              |      |               |
|----------------------|--------------|------|---------------|
| DWG BY               | <b>D. LY</b> | DATE | <b>2/6/06</b> |
| CHECK BY             |              | DATE |               |
| PROJ ENG             |              | DATE |               |
| MFG ENG              |              | DATE |               |
| DO NOT SCALE DRAWING |              |      |               |
| FILE NUMBER          | - 275-0006-6 |      |               |
| INITIAL PROJECT      | -            |      |               |

|                        |                |
|------------------------|----------------|
| MATERIAL:              | SEE PARTS LIST |
| FINISH:                | SEE NOTES      |
| THIRD ANGLE PROJECTION |                |

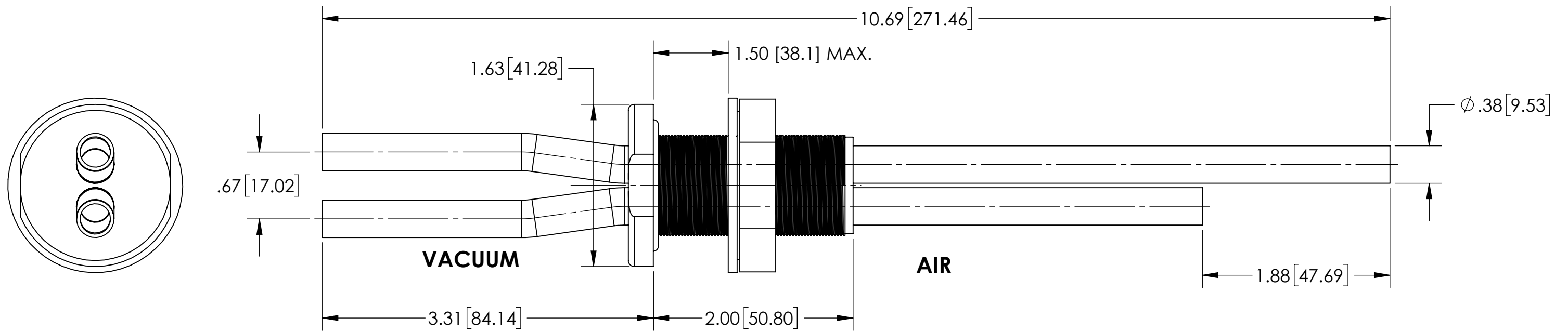
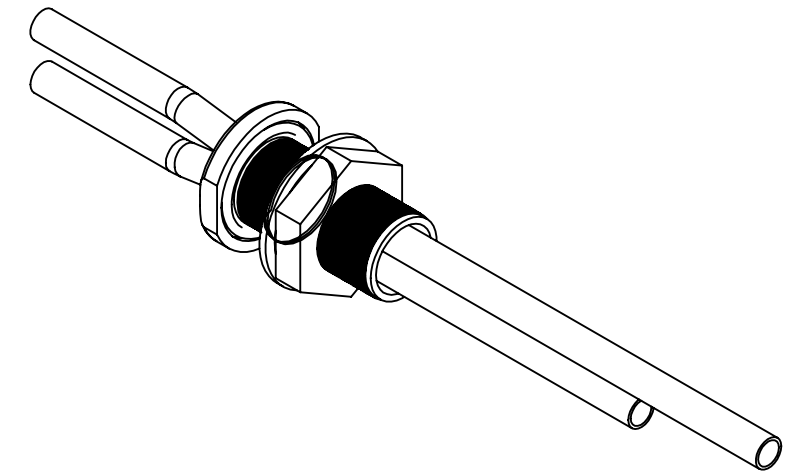
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**RIGHT ANGLE FEEDTHRU ROTARY, 3/8" SHAFT, 1" BOLT**


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|          |       |        |         |                  |     |          |
|----------|-------|--------|---------|------------------|-----|----------|
| <b>B</b> | SCALE | 1:2    | DWG NO. | <b>R275-0131</b> | REV | <b>A</b> |
|          | SHEET | 1 of 1 |         |                  |     |          |

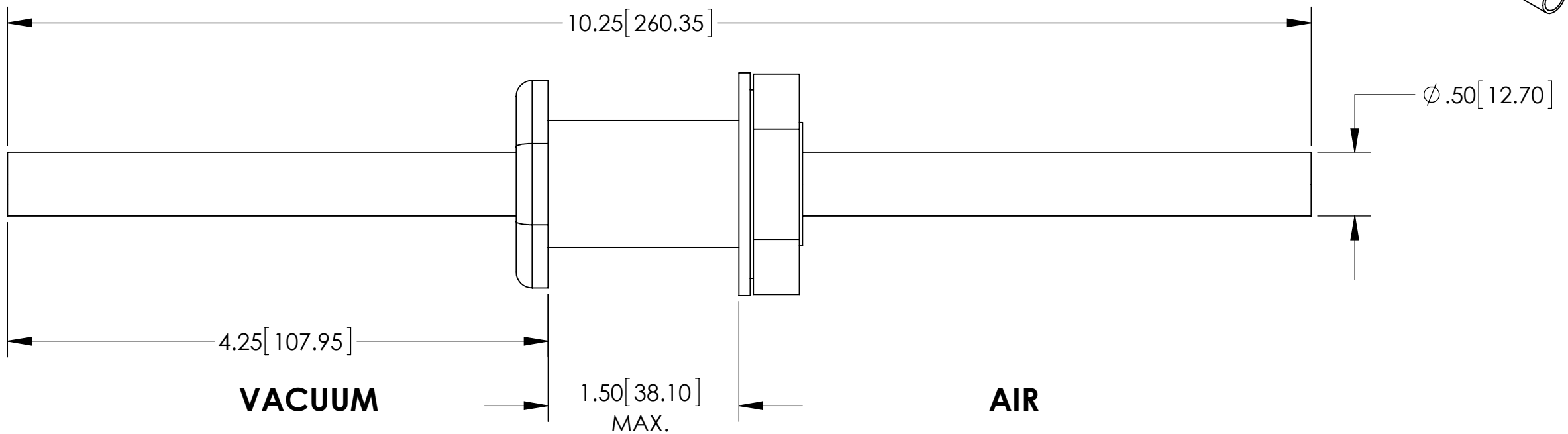
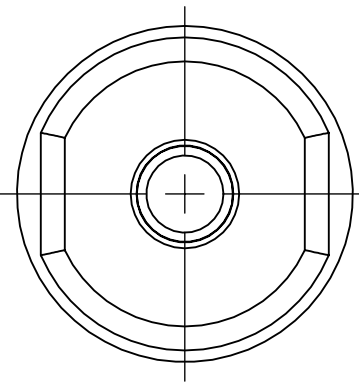
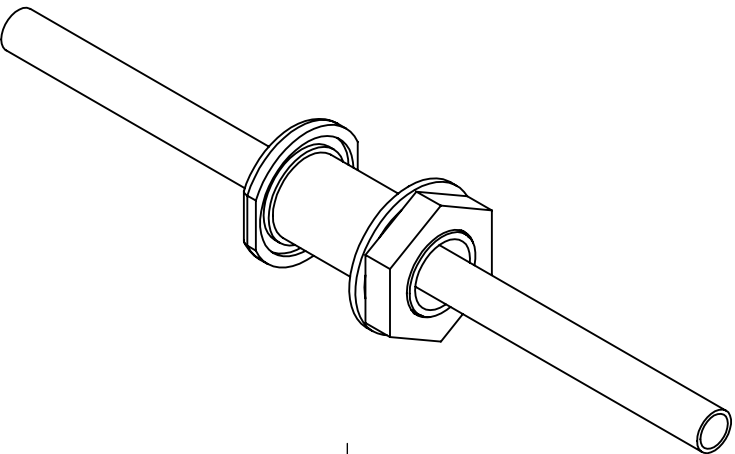
| ECN | ZONE | REV | DESCRIPTION       | BY    | DATE      |
|-----|------|-----|-------------------|-------|-----------|
|     |      | A   | REFERENCE RELEASE | D. LY | 2/13/2006 |
|     |      | A1  | UPDATE            | PWF   | 11/1/2012 |
|     |      | B   | UPDATE WATERLINES | PWF   | 7/16/2019 |



| Part Number | Through hole |       |
|-------------|--------------|-------|
| 275-0003-1  | 1.00 inch    | 25 mm |
| 275-0003-2  | 1.25 inch    | 32 mm |

|   |           |         |  |          |                  |         |          |                  |         |          |           |         |   |  |   |
|---|-----------|---------|--|----------|------------------|---------|----------|------------------|---------|----------|-----------|---------|---|--|---|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES<br><br><table border="0"> <tr> <td></td> <td>INCHES</td> <td>[mm]</td> </tr> <tr> <td>.X</td> <td>+/- .03</td> <td>[0.762]</td> </tr> <tr> <td>.XX</td> <td>+/- 0.01</td> <td>[0.254]</td> </tr> <tr> <td>.XXX</td> <td>+/- 0.005</td> <td>[0.127]</td> </tr> </table><br>ANGLES +/- .5°<br>SURF FINISH 63 RMS  |           | INCHES  | [mm]   | .X       | +/- .03          | [0.762] | .XX      | +/- 0.01         | [0.254] | .XXX     | +/- 0.005 | [0.127] | DWG BY <b>D. LY</b> DATE <b>2/13/06</b><br>CHECK BY DATE<br>PROJ ENG DATE<br>MFG ENG DATE<br>DO NOT SCALE DRAWING | MATERIAL:<br><br>FINISH:<br>THIRD ANGLE PROJECTION |  telemark.com<br><br><b>DUAL WATER<br/>3/8" FEEDTHRU</b> |
|   |           | INCHES  | [mm]   |          |                  |         |          |                  |         |          |           |         |   |  |   |
| .X  | +/- .03   | [0.762] |  |          |                  |         |          |                  |         |          |           |         |   |  |   |
| .XX   | +/- 0.01  | [0.254] |  |          |                  |         |          |                  |         |          |           |         |   |  |   |
| .XXX  | +/- 0.005 | [0.127] |  |          |                  |         |          |                  |         |          |           |         |   |  |   |
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| <b>B</b>  | SCALE     | 1:1     | DWG NO.  |          | <b>R275-0110</b> | REV     | <b>B</b> |                  |         |          |           |         |   |  |   |
|   | SHEET     | 1 of 1  |  |          |                  |         |          |                  |         |          |           |         |   |  |   |

| ECN | ZONE | REV | DESCRIPTION | BY  | DATE      |
|-----|------|-----|-------------|-----|-----------|
|     |      | A   | RELEASE     | PWF | 11/2/2012 |
|     |      |     |             |     |           |
|     |      |     |             |     |           |



INCH [mm]

| Part Number | Through hole |       |
|-------------|--------------|-------|
| 275-0004-1  | 1.00 inch    | 25 mm |
| 275-0004-2  | 1.25 inch    | 32 mm |

|   |   |   |  |
|---|---|---|--|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES                                     | DWG BY<br>CHECK BY<br>PROJ ENG<br>MFG ENG | DATE <b>mo/day/yr</b><br>DATE<br>DATE<br>DATE | MATERIAL:<br><br>FINISH:<br><br>THIRD ANGLE PROJECTION |
| INCHES [mm]<br>.X +/- .03 [0.762]<br>.XX +/- 0.01 [0.254]<br>.XXX +/- 0.005 [0.127] | DO NOT SCALE DRAWING                      |   |  |
| ANGLES +/- .5°<br>SURF FINISH 63 RMS  | FILE NUMBER - R275-0126                   | INITIAL PROJECT -                             |  |

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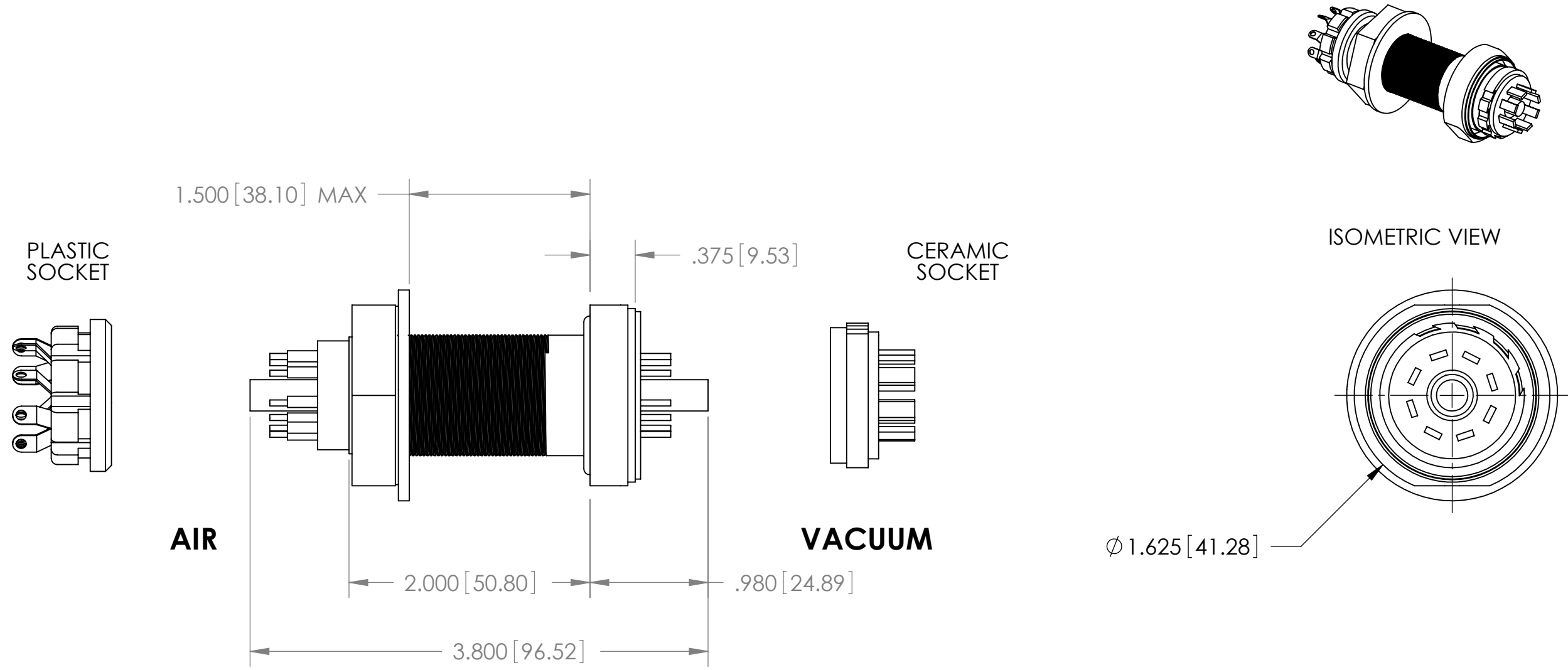
**1/2" WATER FEEDTHRU**

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|          |              |                   |       |
|----------|--------------|-------------------|-------|
| <b>B</b> | SCALE 1:1    | DWG NO. R275-0126 | REV A |
|          | SHEET 1 of 1 |                   |       |



| ECN | ZONE | REV | DESCRIPTION            | BY    | DATE      |
|-----|------|-----|------------------------|-------|-----------|
|     |      | A   | RELEASE FOR REFERENCE  | D. LY | 2/13/2006 |
|     |      | A1  | UPDATE                 | PWF   | 11/2/2012 |
|     |      | A2  | UPDATED CERAMIC SOCKET | GPD   | 3/12/2015 |



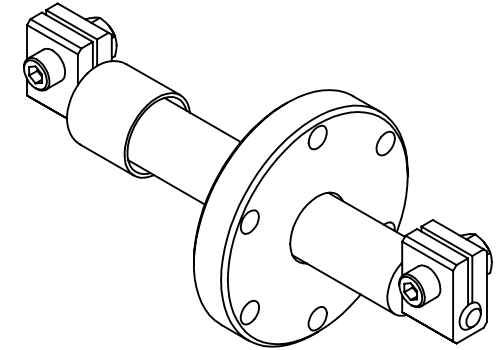
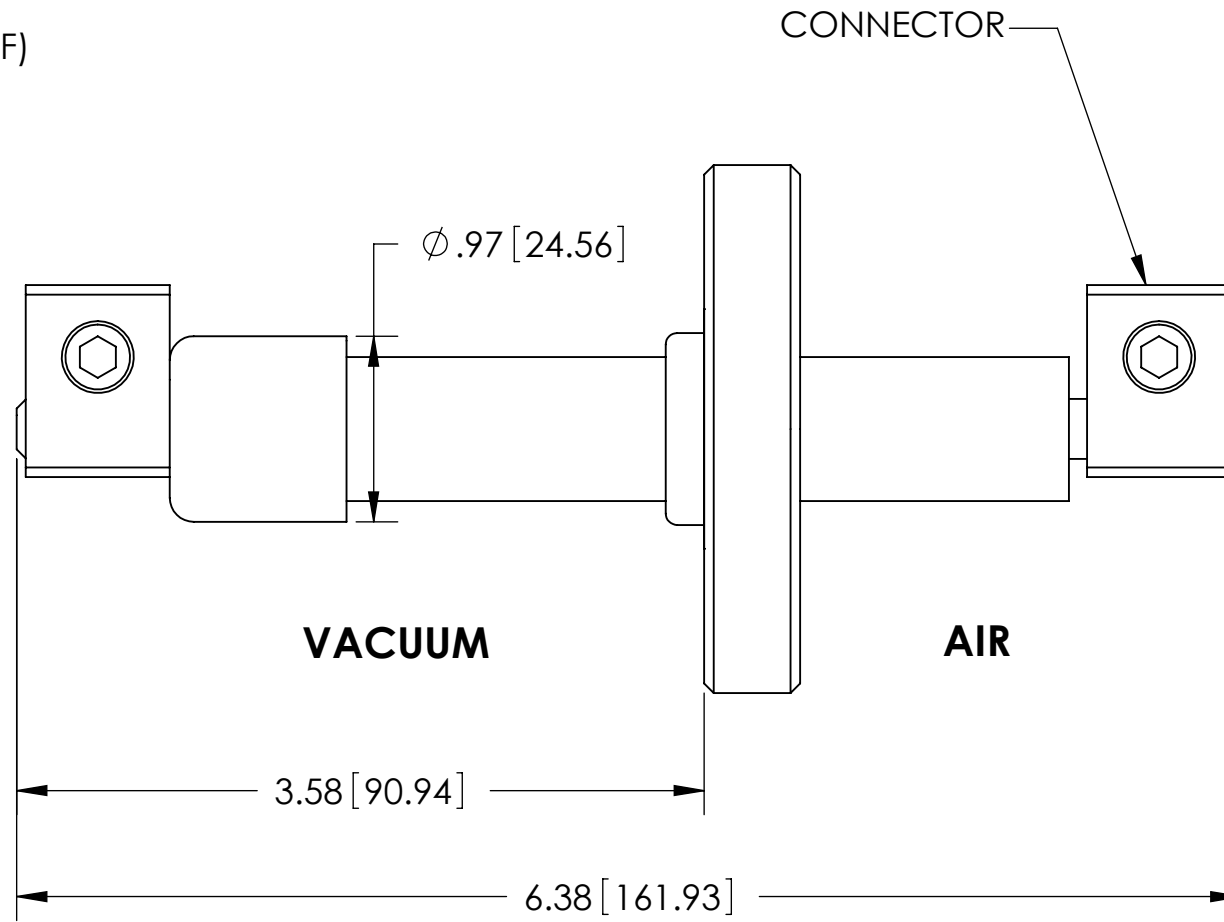
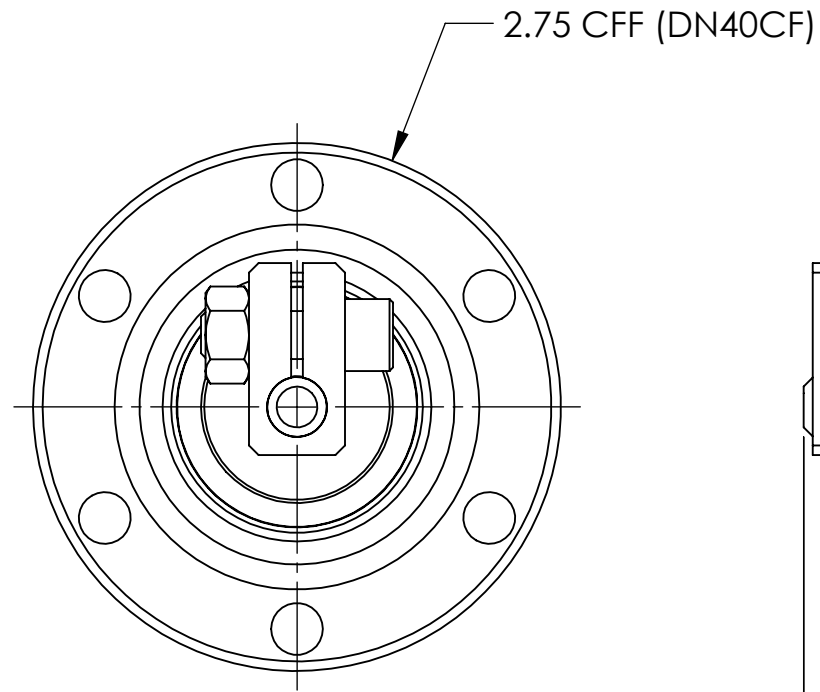
INCH [mm]

250 VOLTS, 10 AMP

| Part Number | Through hole |      |
|-------------|--------------|------|
| 275-0008-1  | 1.00 inch    | 25mm |
| 275-0008-2  | 1.25 inch    | 32mm |

|   |           |         |   |          |                  |         |           |                  |         |           |           |         |   |  |   |
|---|-----------|---------|---|----------|------------------|---------|-----------|------------------|---------|-----------|-----------|---------|---|--|---|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES<br><br><table border="0"> <tr> <td></td> <td>INCHES</td> <td>[mm]</td> </tr> <tr> <td>.X</td> <td>+/- .03</td> <td>[0.762]</td> </tr> <tr> <td>.XX</td> <td>+/- 0.01</td> <td>[0.254]</td> </tr> <tr> <td>.XXX</td> <td>+/- 0.005</td> <td>[0.127]</td> </tr> </table><br>ANGLES +/- .5°<br>SURF FINISH 63 RMS  |           | INCHES  | [mm]  | .X       | +/- .03          | [0.762] | .XX       | +/- 0.01         | [0.254] | .XXX      | +/- 0.005 | [0.127] | DWG BY <b>D. LY</b> DATE <b>2/13/06</b><br>CHECK BY DATE<br>PROJ ENG DATE<br>MFG ENG DATE<br><br>DO NOT SCALE DRAWING<br><br>FILE NUMBER - R275-0112<br>INITIAL PROJECT - E-GUN | MATERIAL:<br><br>FINISH:<br>THIRD ANGLE PROJECTION<br> | telemark.com<br><br><h3>OCTAL FEEDTHRU</h3> |
|   |           | INCHES  | [mm]  |          |                  |         |           |                  |         |           |           |         |   |  |   |
| .X  | +/- .03   | [0.762] |   |          |                  |         |           |                  |         |           |           |         |   |  |   |
| .XX   | +/- 0.01  | [0.254] |   |          |                  |         |           |                  |         |           |           |         |   |  |   |
| .XXX  | +/- 0.005 | [0.127] |   |          |                  |         |           |                  |         |           |           |         |   |  |   |
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| <b>B</b>  | SCALE     | 1:1     | DWG NO.   |          | <b>R275-0112</b> | REV     | <b>A2</b> |                  |         |           |           |         |   |  |   |
|   | SHEET     | 1 of 1  |   |          |                  |         |           |                  |         |           |           |         |   |  |   |

| ECN | ZONE | REV | DESCRIPTION           | BY   | DATE      |
|-----|------|-----|-----------------------|------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D.LY | 2/27/2006 |
|     |      | A1  | UPDATE                | PWF  | 11/1/2012 |



12,000 VOLT, 70 AMP  
 OFHC COPPER CONDUCTOR  
 FARADAY CUP/ COATING SHIELDING  
 BAKEABLE TO 250 °C

INCH [mm]

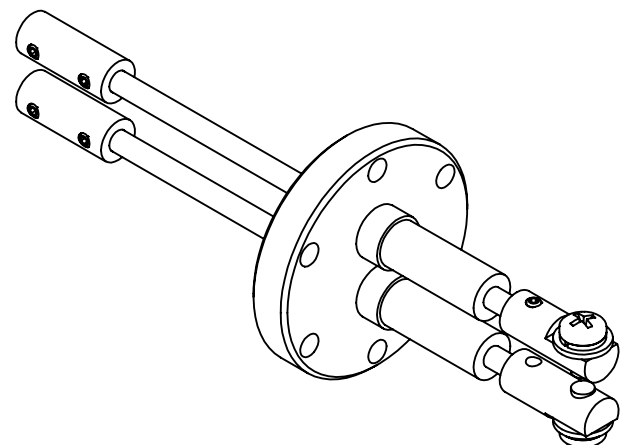
| Part Number | DESCRIPTION               |
|-------------|---------------------------|
| 275-0001-3  | HIGH VOLTAGE FEEDTHRU CFF |

|   |   |   |                                 |
|---|---|---|---------------------------------|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES   | DWG BY <b>D. LY</b> DATE <b>2/27/06</b><br>CHECK BY DATE<br>PROJ ENG DATE<br>MFG ENG DATE | MATERIAL: B.O.M.<br>FINISH:<br>THIRD ANGLE PROJECTION | <b>TELEMARK</b><br>telemark.com |
| INCHES [mm]<br>.X +/- .03 [0.762]<br>.XX +/- 0.01 [0.254]<br>.XXX +/- 0.005 [0.127]<br>ANGLES +/- .5°<br>SURF FINISH 63 RMS | DO NOT SCALE DRAWING<br>FILE NUMBER - R275-0117<br>INITIAL PROJECT - E-GUN                |   | <b>HV FEEDTHRU, CFF</b>         |

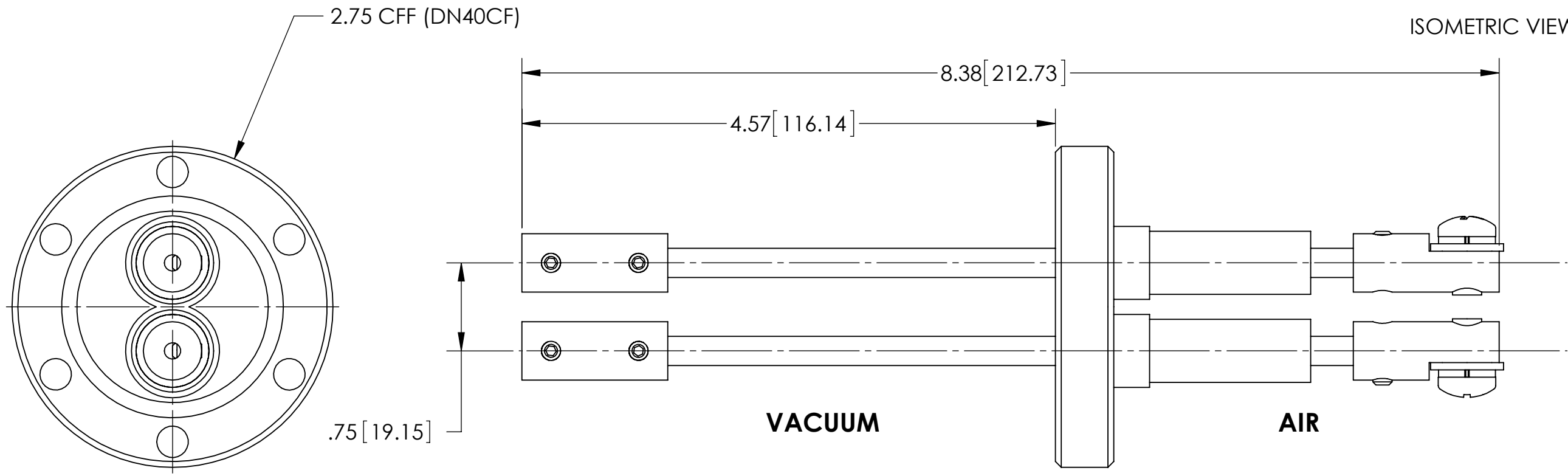
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|          |              |                          |               |
|----------|--------------|--------------------------|---------------|
| <b>B</b> | SCALE 1:1    | DWG NO. <b>R275-0117</b> | REV <b>A1</b> |
|          | SHEET 1 of 1 |                          |               |

| ECN | ZONE | REV | DESCRIPTION           | BY    | DATE      |
|-----|------|-----|-----------------------|-------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D. LY | 1/14/2008 |
|     |      | A1  | UPDATE                | PWF   | 11/1/2012 |



ISOMETRIC VIEW



12,000 VOLT, 70 AMP  
OFHC COPPER CONDUCTOR  
BAKEABLE TO 250°C

INCH [mm]

| Part Number | Description                             |
|-------------|---|
| 275-0019-1  | DUAL HIGH Voltage Feedthru CFF (8 AWG)  |
| 275-0019-2  | DUAL HIGH Voltage Feedthru CFF (10 AWG) |

|                            |         |
|----------------------------|---------|
| UNLESS OTHERWISE SPECIFIED |         |
| GLOBAL TOLERANCES          |         |
| INCHES                     | [mm]    |
| .X +/- .03                 | [0.762] |
| .XX +/- 0.01               | [0.254] |
| .XXX +/- 0.005             | [0.127] |
| ANGLES +/- .5°             |         |
| SURF FINISH 63 RMS         |         |

|                      |              |      |         |
|----------------------|--------------|------|---------|
| DWG BY               | D. LY        | DATE | 1/14/08 |
| CHECK BY             |              | DATE |         |
| PROJ ENG             |              | DATE |         |
| MFG ENG              |              | DATE |         |
| DO NOT SCALE DRAWING |              |      |         |
| FILE NUMBER          | - 275-0019-1 |      |         |
| INITIAL PROJECT      | -            |      |         |

|                        |        |
|------------------------|--------|
| MATERIAL:              | B.O.M. |
| FINISH:                |        |
| THIRD ANGLE PROJECTION |        |

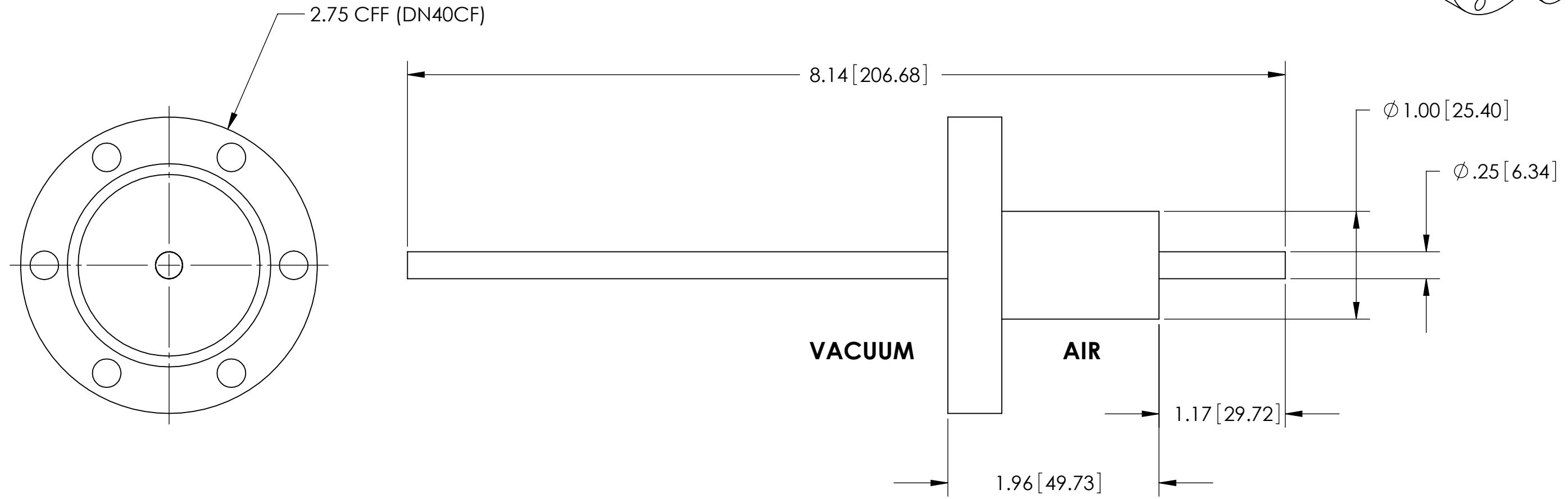
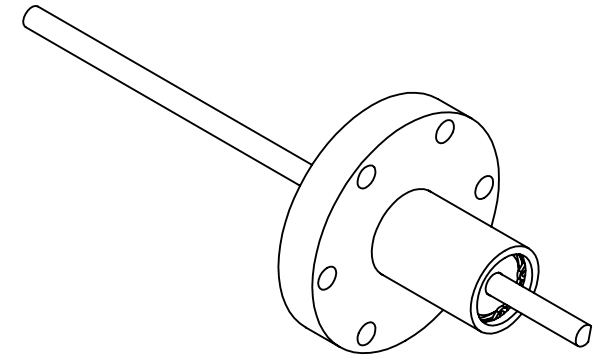
**TELEMARK** telemark.com

**DUAL PASS HIGH VOLTAGE FEEDTHRU**

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|          |       |        |         |                  |     |           |
|----------|-------|--------|---------|------------------|-----|-----------|
| <b>B</b> | SCALE | 1:1    | DWG NO. | <b>R275-0122</b> | REV | <b>A1</b> |
|          | SHEET | 1 of 1 |         |                  |     |           |

| ECN | ZONE | REV | DESCRIPTION           | BY  | DATE      |
|-----|------|-----|-----------------------|-----|-----------|
|     |      | A   | RELEASE FOR REFERENCE | PWF | 11/1/2012 |
|     |      |     |                       |     |           |
|     |      |     |                       |     |           |



INCH [mm]

| Part Number | Description              |
|-------------|--------------------------|
| 275-0002-3  | ROTARY 1/4 FEEDTHRU, CFF |

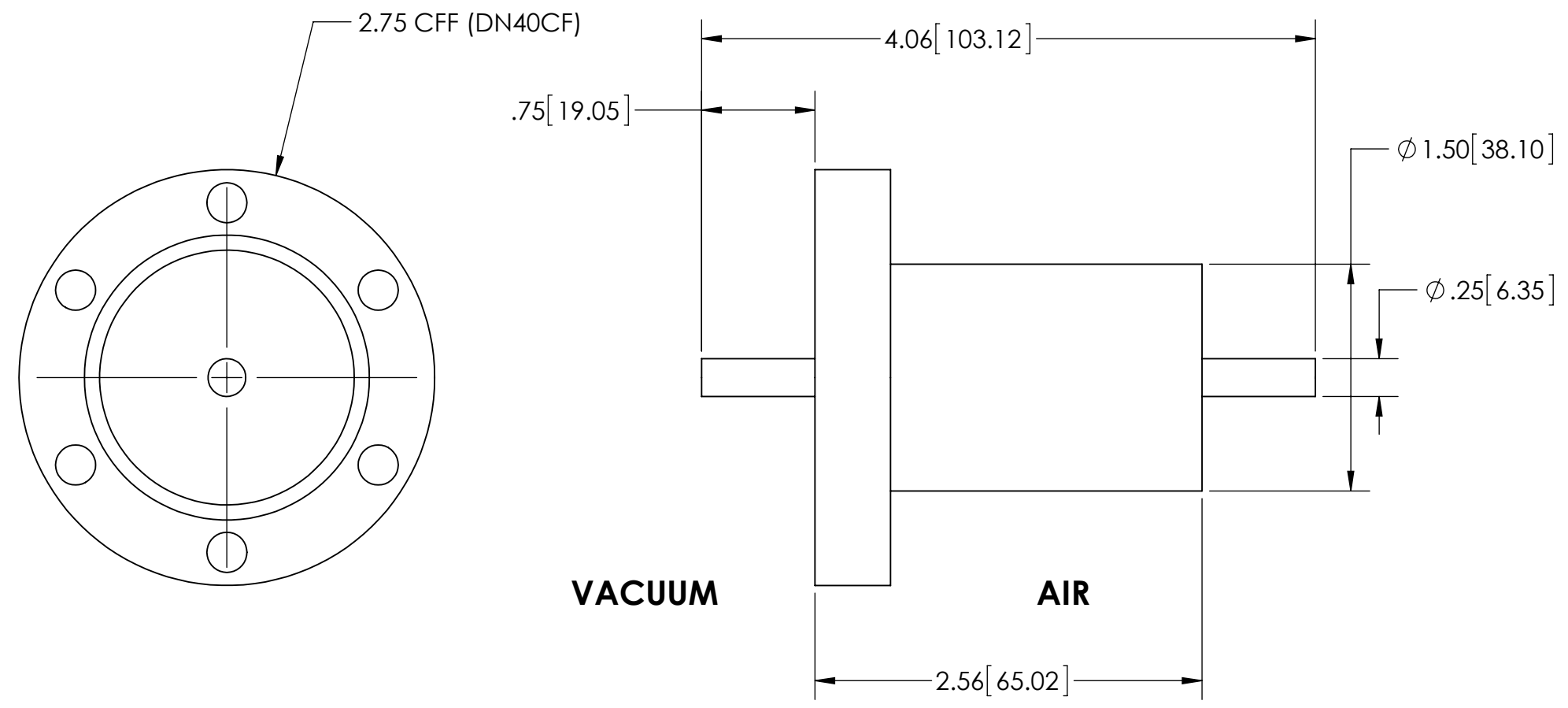
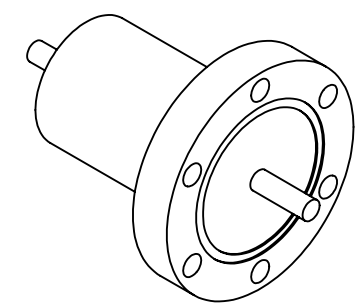
|   |   |   |                                   |                                 |
|---|---|---|-----------------------------------|---------------------------------|
| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES                                     | DWG BY<br>CHECK BY<br>PROJ ENG<br>MFG ENG | DATE <b>mo/day/yr</b><br>DATE<br>DATE<br>DATE | MATERIAL: B.O.M.                  | <b>TELEMARK</b><br>telemark.com |
| INCHES [mm]<br>.X +/- .03 [0.762]<br>.XX +/- 0.01 [0.254]<br>.XXX +/- 0.005 [0.127] | DO NOT SCALE DRAWING                      |   | FINISH:<br>THIRD ANGLE PROJECTION |                                 |
| ANGLES +/- .5°<br>SURF FINISH 63 RMS  | FILE NUMBER - 275-0002-3                  | INITIAL PROJECT -                             |                                   | <b>ROTARY 1/4 FEEDTHRU. CFF</b> |

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|          |              |                  |          |
|----------|--------------|------------------|----------|
| <b>B</b> | SCALE 1:1    | DWG NO.          | REV      |
|          | SHEET 1 of 1 | <b>R275-0124</b> | <b>A</b> |

A B C D E F G H

| ECN | ZONE | REV | DESCRIPTION | BY  | DATE      |
|-----|------|-----|-------------|-----|-----------|
|     |      | A   | RELEASE     | PWF | 11/2/2012 |
|     |      |     |             |     |           |



INCH [mm]

| Part Number | Description                                |
|-------------|--|
| 275-0012-3  | FEEDTHRU, ROTARY, MAGNETIC FLUID SEAL, CFF |

| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES |         |
|---|---------|
| INCHES  | [mm]    |
| .X +/- .03                                      | [0.762] |
| .XX +/- 0.01                                    | [0.254] |
| .XXX +/- 0.005                                  | [0.127] |
| ANGLES +/- .5°                                  |         |
| SURF FINISH 63 RMS                              |         |

|                      |             |
|----------------------|-------------|
| DWG BY               | DATE        |
| CHECK BY             | DATE        |
| PROJ ENG             | DATE        |
| MFG ENG              | DATE        |
| DO NOT SCALE DRAWING |             |
| FILE NUMBER          | - R275-0125 |
| INITIAL PROJECT      | -           |

|                        |
|------------------------|
| MATERIAL:              |
| FINISH:                |
| THIRD ANGLE PROJECTION |

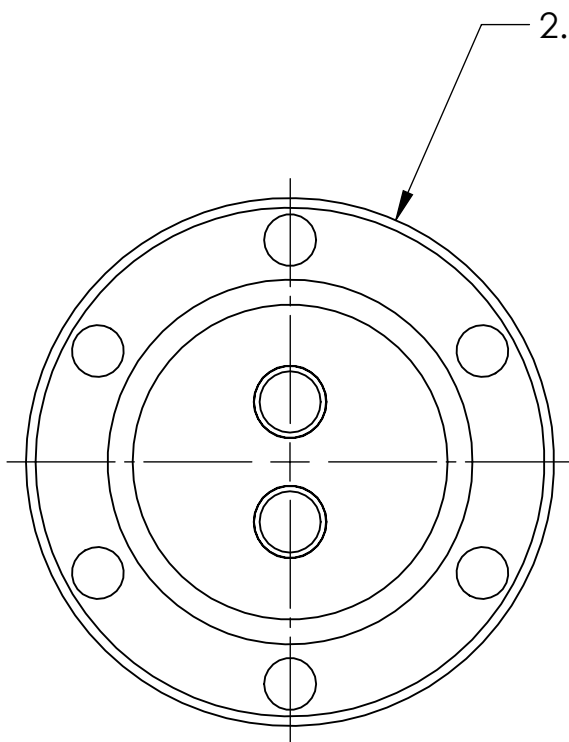
**TELEMARK** telemark.com

**FEEDTHRU, ROTARY, MAGNETIC FLUID SEAL, CFF**

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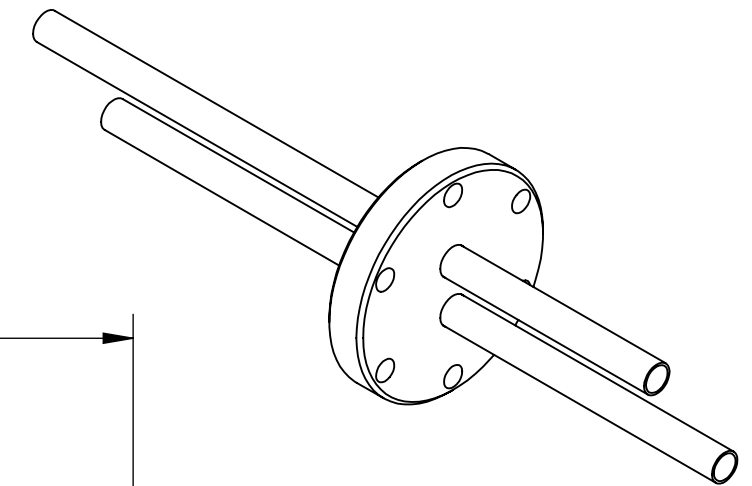
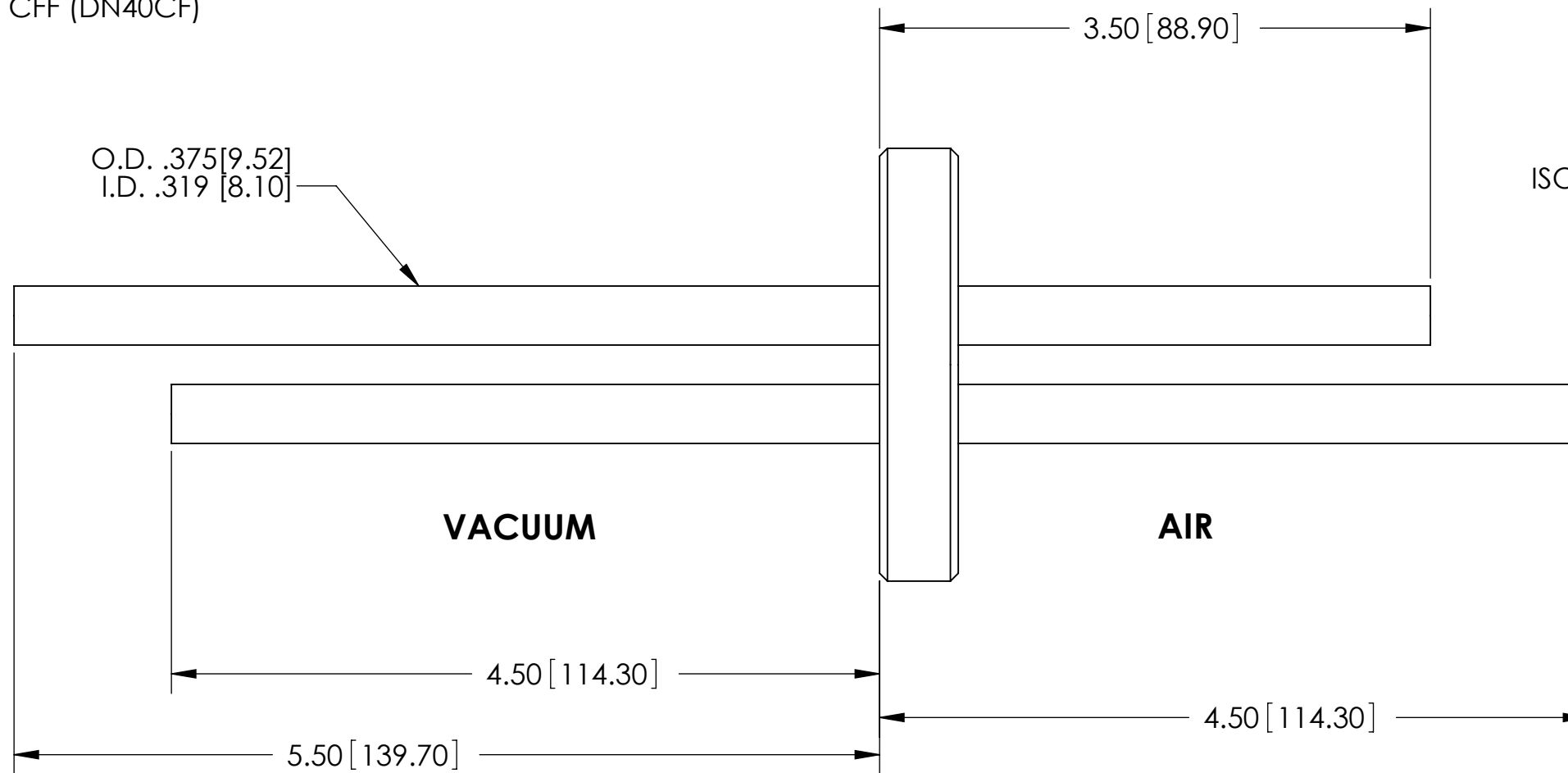
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|----------|-------|--------|---------|------------------|-----|----------|
| <b>B</b> | SCALE | 1:1    | DWG NO. | <b>R275-0125</b> | REV | <b>A</b> |
|          | SHEET | 1 of 1 |         |                  |     |          |

| ECN | ZONE | REV | DESCRIPTION           | BY   | DATE      |
|-----|------|-----|-----------------------|------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D.LY | 2/22/2006 |
|     |      | A1  | UPDATE                | PWF  | 11/1/2012 |



2.75 CFF (DN40CF)

O.D. .375 [9.52]  
I.D. .319 [8.10]



ISOMETRIC VIEW

| Part Number | DESCRIPTION                  |
|-------------|------------------------------|
| 275-0003-4  | DUAL WATER 3/8" FEEDTHRU CFF |

INCH [mm]

| UNLESS OTHERWISE SPECIFIED |         |
|----------------------------|---------|
| GLOBAL TOLERANCES          |         |
| INCHES                     | [mm]    |
| .X +/- .03                 | [0.762] |
| .XX +/- 0.01               | [0.254] |
| .XXX +/- 0.005             | [0.127] |
| ANGLES +/- .5°             |         |
| SURF FINISH 63 RMS         |         |

|                      |             |      |         |
|----------------------|-------------|------|---------|
| DWG BY               | D. LY       | DATE | 2/22/06 |
| CHECK BY             |             | DATE |         |
| PROJ ENG             |             | DATE |         |
| MFG ENG              |             | DATE |         |
| DO NOT SCALE DRAWING |             |      |         |
| FILE NUMBER          | - R275-0114 |      |         |
| INITIAL PROJECT      | -           |      |         |

|                        |        |
|------------------------|--------|
| MATERIAL:              | B.O.M. |
| FINISH:                |        |
| THIRD ANGLE PROJECTION |        |

**TELEMARK** telemark.com

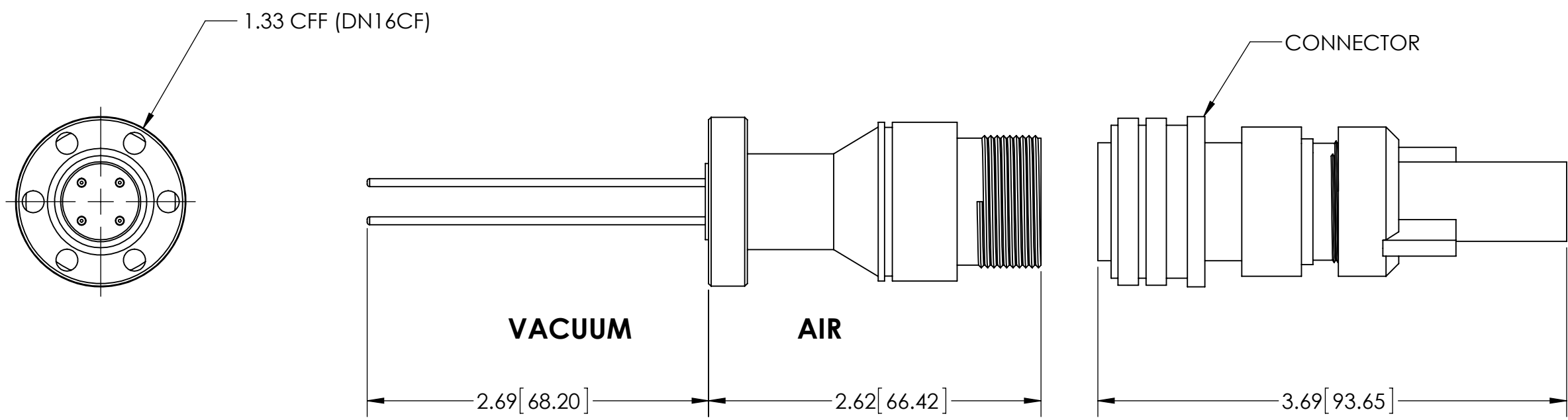
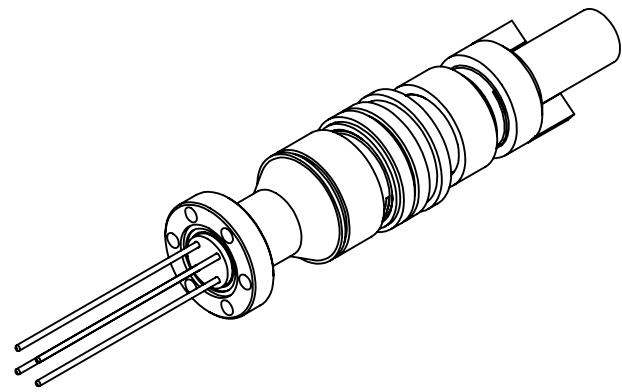
**DUAL WATER 3/8" FEEDTHRU CFF**

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|----------|-------|--------|---------|-----------|-----|----|
| <b>B</b> | SCALE | 1:1    | DWG NO. | R275-0114 | REV | A1 |
|          | SHEET | 1 of 1 |         |           |     |    |

A B C D E F G H

| ECN | ZONE | REV | DESCRIPTION | BY  | DATE       |
|-----|------|-----|-------------|-----|------------|
|     |      | A   | RELEASE     | PWF | 11/14/2012 |
|     |      |     |             |     |            |
|     |      |     |             |     |            |



INCH [mm]

| Part Number | Description                    |
|-------------|--------------------------------|
| 275-0014-1  | 4 PIN INSTRUMENT FEEDTHRU, CFF |

|                            |                   |
|----------------------------|-------------------|
| UNLESS OTHERWISE SPECIFIED |                   |
| GLOBAL TOLERANCES          |                   |
|                            | INCHES [mm]       |
| .X                         | +/- .03 [0.762]   |
| .XX                        | +/- 0.01 [0.254]  |
| .XXX                       | +/- 0.005 [0.127] |
| ANGLES +/- .5°             |                   |
| SURF FINISH 63 RMS         |                   |

|                      |             |
|----------------------|-------------|
| DWG BY               | DATE        |
| CHECK BY             | DATE        |
| PROJ ENG             | DATE        |
| MFG ENG              | DATE        |
| DO NOT SCALE DRAWING |             |
| FILE NUMBER          | - R275-0127 |
| INITIAL PROJECT      | -           |

|                        |
|------------------------|
| MATERIAL:              |
| FINISH:                |
| THIRD ANGLE PROJECTION |

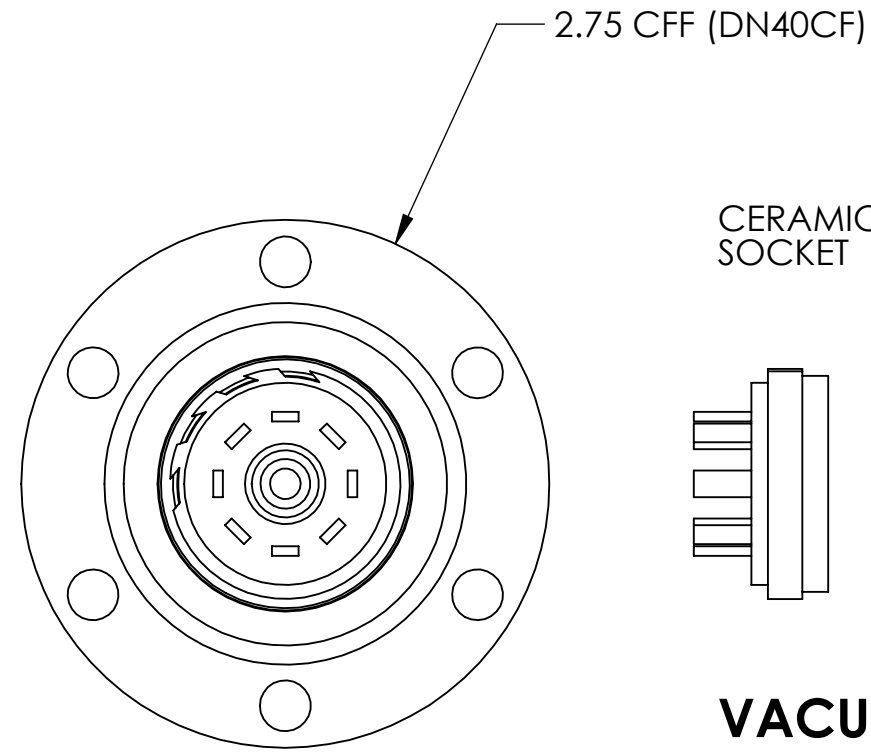
**TELEMARK** telemark.com

**4 PIN INSTRUMENT FEEDTHRU, CFF**

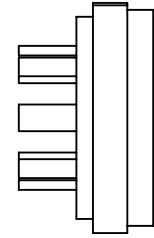
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|          |       |        |         |           |     |   |
|----------|-------|--------|---------|-----------|-----|---|
| <b>B</b> | SCALE | 1:1    | DWG NO. | R275-0127 | REV | A |
|          | SHEET | 1 of 1 |         |           |     |   |

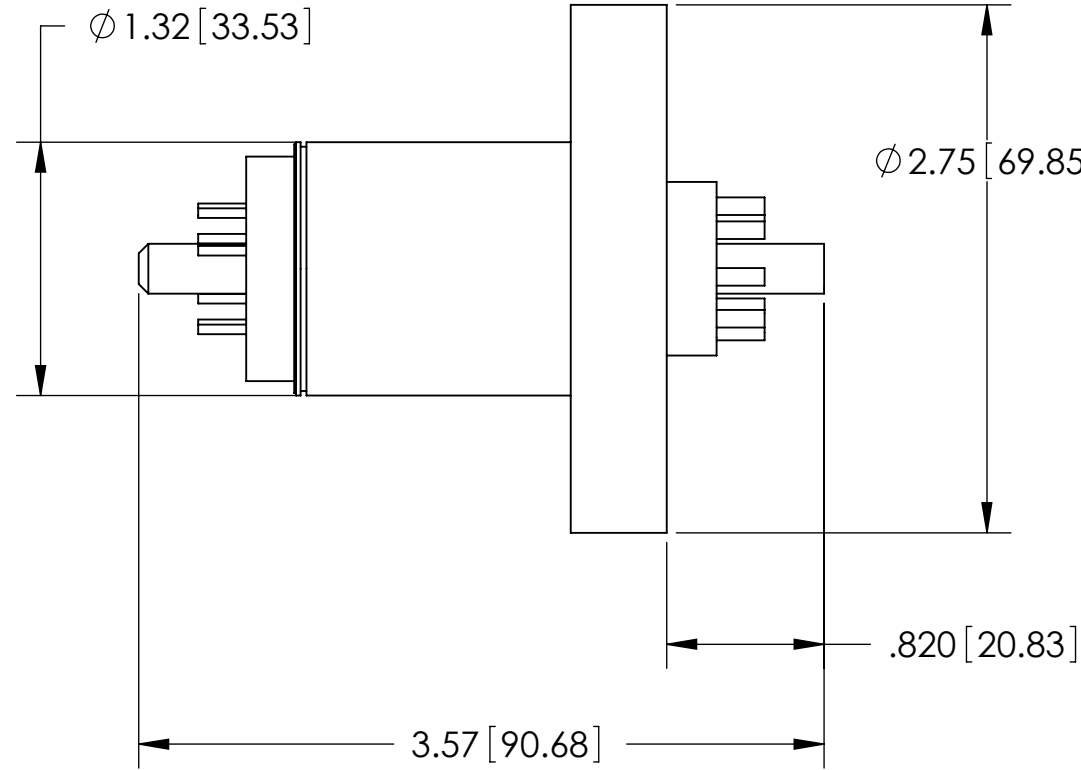
| ECN | ZONE | REV | DESCRIPTION              | BY   | DATE      |
|-----|------|-----|--------------------------|------|-----------|
|     |      | A   | RELEASE FOR REFERENCE    | D.LY | 2/22/2006 |
|     |      | A1  | UPDATE                   | PWF  | 11/1/2012 |
|     |      | B   | UPDATE, VACUUM CONNECTOR | PWF  | 7/16/2019 |



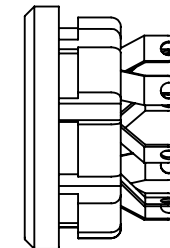
CERAMIC  
SOCKET



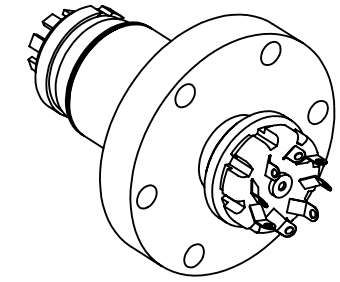
VACUUM



PLASTIC  
SOCKET



AIR



ISOMETRIC VIEW

INCH [mm]

250 VOLTS, 10 AMP  
BAKEABLE TO 200 °C

| Part Number | DESCRIPTION        |
|-------------|--------------------|
| 275-0008-3  | OCTAL FEEDTHRU CFF |

| UNLESS OTHERWISE SPECIFIED<br>GLOBAL TOLERANCES |         |
|---|---------|
| INCHES  | [mm]    |
| .X +/- .03                                      | [0.762] |
| .XX +/- 0.01                                    | [0.254] |
| .XXX +/- 0.005                                  | [0.127] |
| ANGLES +/- .5°                                  |         |
| SURF FINISH 63 RMS                              |         |

DWG BY **D. LY** DATE **2/22/06**  
 CHECK BY DATE  
 PROJ ENG DATE  
 MFG ENG DATE

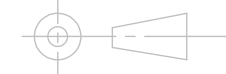
MATERIAL:

FINISH:

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

FILE NUMBER -  
INITIAL PROJECT -



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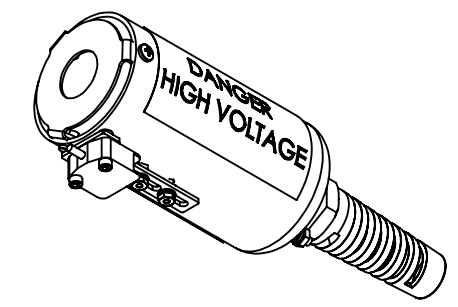
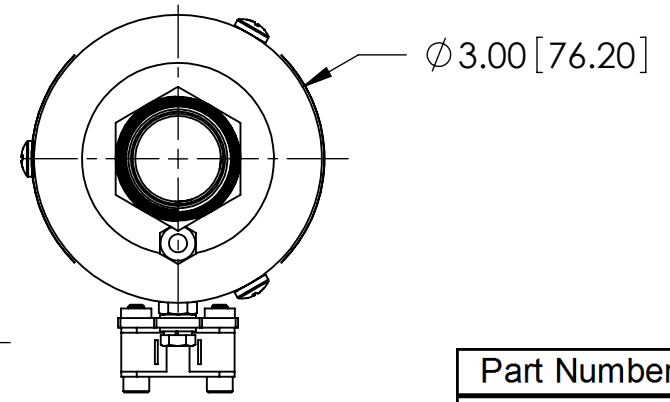
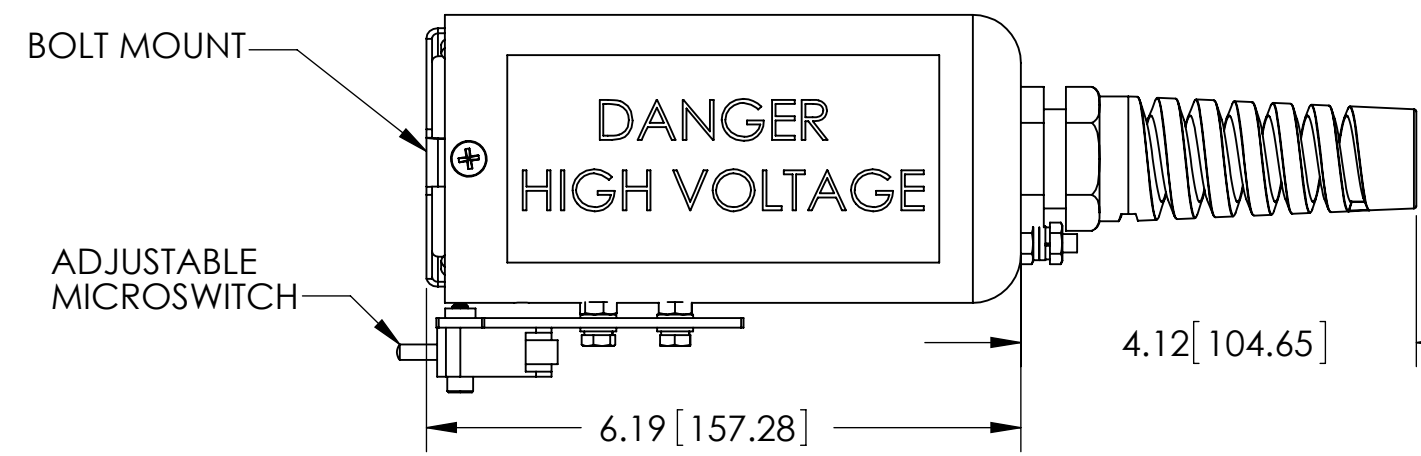
**8 PIN INSTRUMENT  
F/T, OCTAL CFF**

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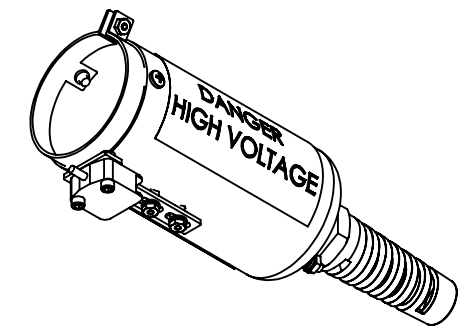
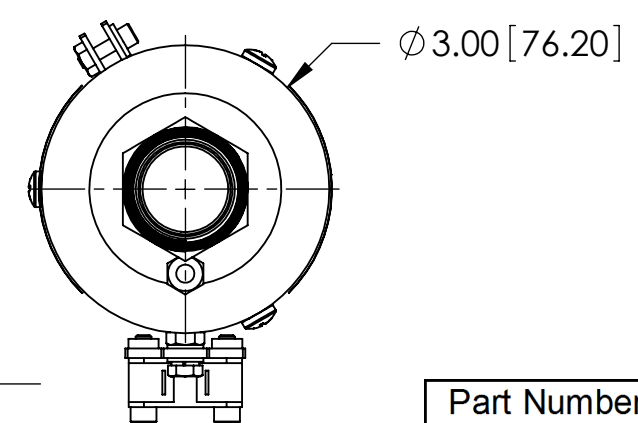
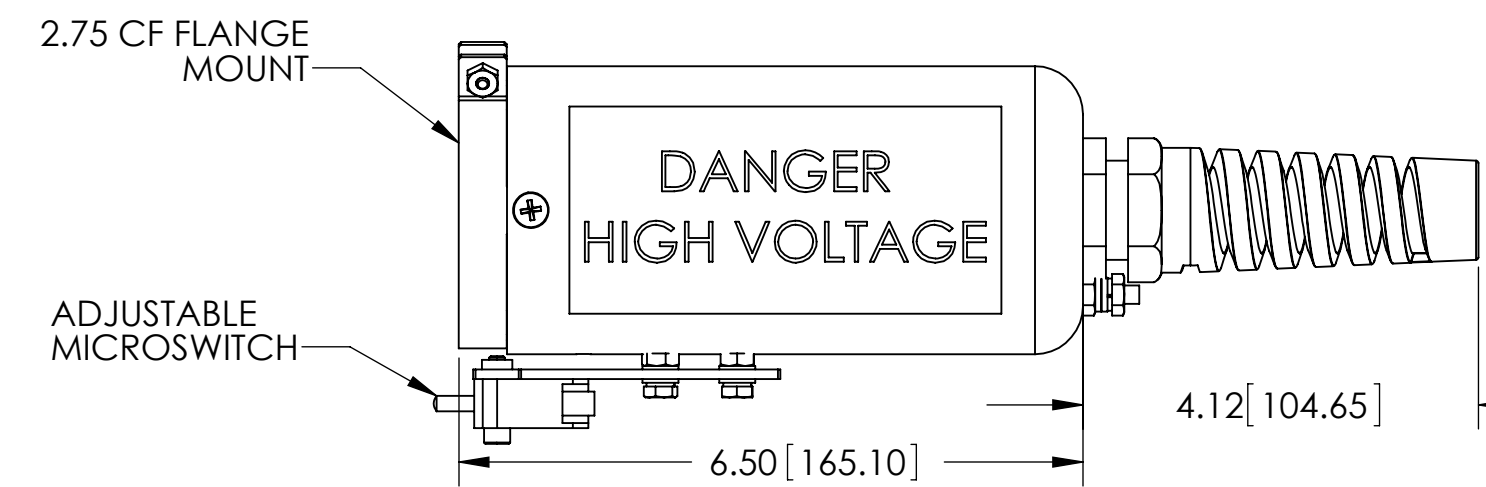
|          |       |        |         |                  |     |          |
|----------|-------|--------|---------|------------------|-----|----------|
| <b>B</b> | SCALE | 1:1    | DWG NO. | <b>R275-0115</b> | REV | <b>B</b> |
|          | SHEET | 1 of 1 |         |                  |     |          |



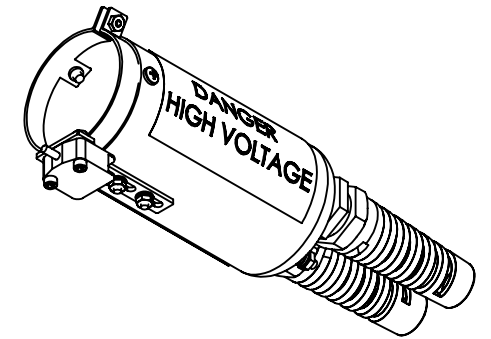
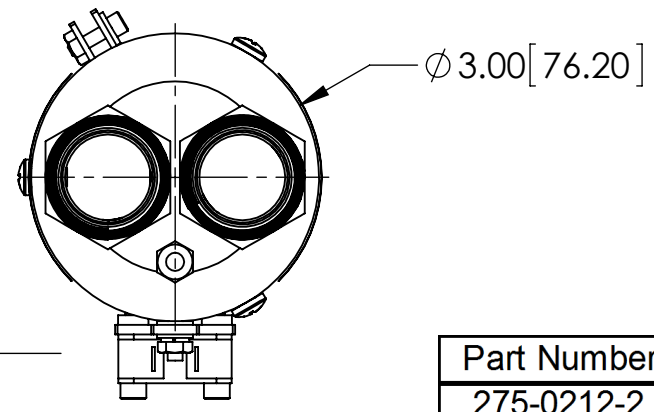
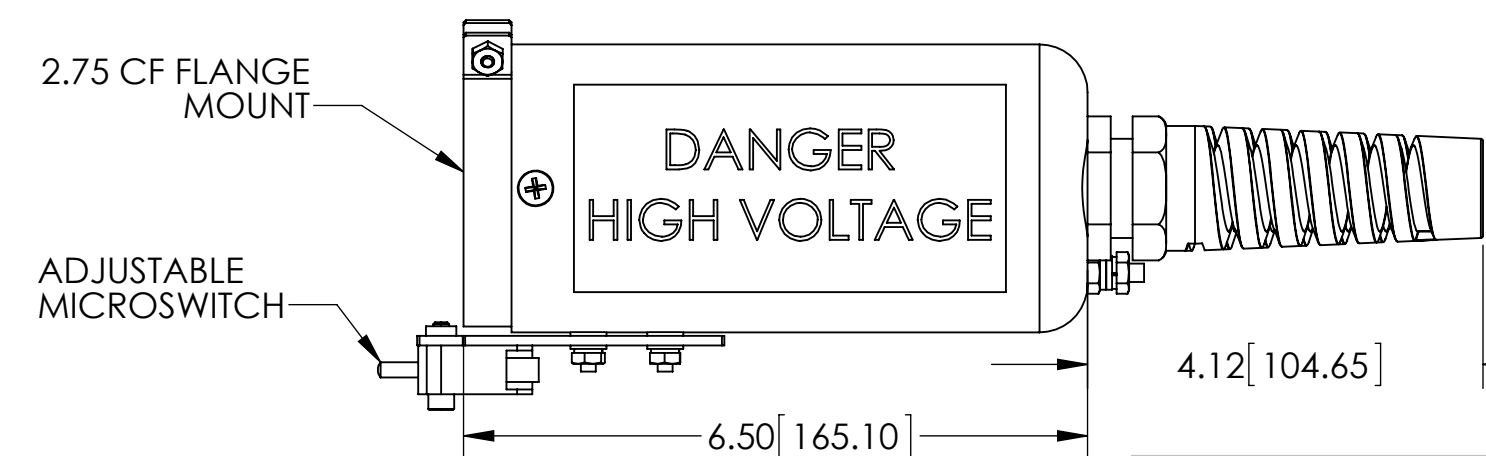
| ECN | ZONE | REV | DESCRIPTION           | BY    | DATE      |
|-----|------|-----|-----------------------|-------|-----------|
|     |      | A   | RELEASE FOR REFERENCE | D. LY | 2/22/2006 |
|     |      | B   | UPDATED               | PWF   | 11/1/2012 |



| Part Number | Description              |
|-------------|--------------------------|
| 275-0210-3  | HV COVER ASSEMBLY, 1"    |
| 275-0210-4  | HV COVER ASSEMBLY, 1.25" |



| Part Number | Description            |
|-------------|------------------------|
| 275-0211-2  | HV COVER ASSEMBLY, CFF |



| Part Number | Description                    |
|-------------|--------------------------------|
| 275-0212-2  | HV COVER ASSEMBLY, CFF, 2 PASS |

INCH [mm]

| UNLESS OTHERWISE SPECIFIED |         |
|----------------------------|---------|
| GLOBAL TOLERANCES          |         |
| INCHES                     | [mm]    |
| .X +/- .03                 | [0.762] |
| .XX +/- 0.01               | [0.254] |
| .XXX +/- 0.005             | [0.127] |
| ANGLES +/- .5°             |         |
| SURF FINISH 63 RMS         |         |

|                      |             |      |         |
|----------------------|-------------|------|---------|
| DWG BY               | D. LY       | DATE | 2/22/06 |
| CHECK BY             |             | DATE |         |
| PROJ ENG             |             | DATE |         |
| MFG ENG              |             | DATE |         |
| DO NOT SCALE DRAWING |             |      |         |
| FILE NUMBER          | - R275-0113 |      |         |
| INITIAL PROJECT      | - E-GUN     |      |         |

|                        |        |
|------------------------|--------|
| MATERIAL:              | B.O.M. |
| FINISH:                |        |
| THIRD ANGLE PROJECTION |        |

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**HV FEEDTHRU COVERS**

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|          |       |        |         |                  |     |          |
|----------|-------|--------|---------|------------------|-----|----------|
| <b>B</b> | SCALE | 1:2    | DWG NO. | <b>R275-0113</b> | REV | <b>B</b> |
|          | SHEET | 1 of 1 |         |                  |     |          |